

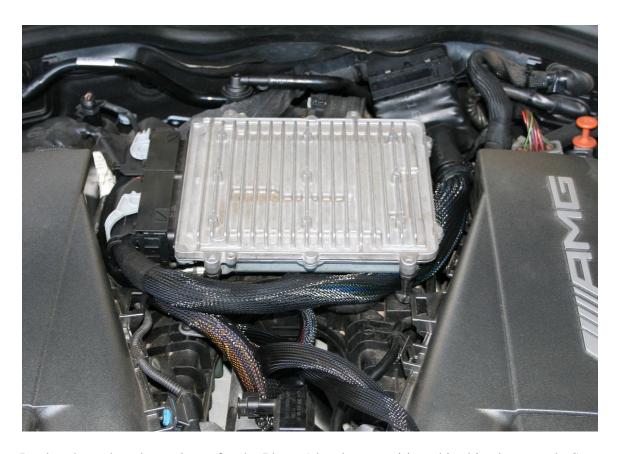
AMG 5.5TT PHASE 1 INSTALLATION GUIDE



Thank you for your purchase of the Willall Racing AMG 55TT Phase I system. Designed as a simple Plug and Play Upgrade, installing Phase I should take no more than 45 minutes and is a true DIY proposition. Getting the system to fit in place with the engine cover that comes as factory fitment can be done simply by looking at these pictures and following the guide.



Remove the engine cover and disconnect the factory connectors from the ECU. The ECU pushes into rubber mounts and can be lifted directly up. Be gentle when handling the ECU and its associated wiring.



Look at how the adapter loom for the Phase 1 has been positioned in this photograph. See how one of the factory ECU connectors has been run back along the firewall. A pair of cable ties that hold the factory loom in place need to be cut to facilitate this mounting. This is the only cutting that needs to be carried out to fit the Phase 1 system.

The secondary connector plumbs down under the front of the ECU (there is plenty of room there) and will stay perfectly in place. The idea is not to rush this part of the installation or 'force' anything.



The Phase 1 tuning module can then sit in front of the factory ECU and be cable tied into place. There is freedom of mounting possible here with the Phase module also able to be located in the valence panel for easy access.

Take special note of the rear wiring loom connector against the firewall and how it pressed into place.



The engine cover will now push securely into place and your installation is complete